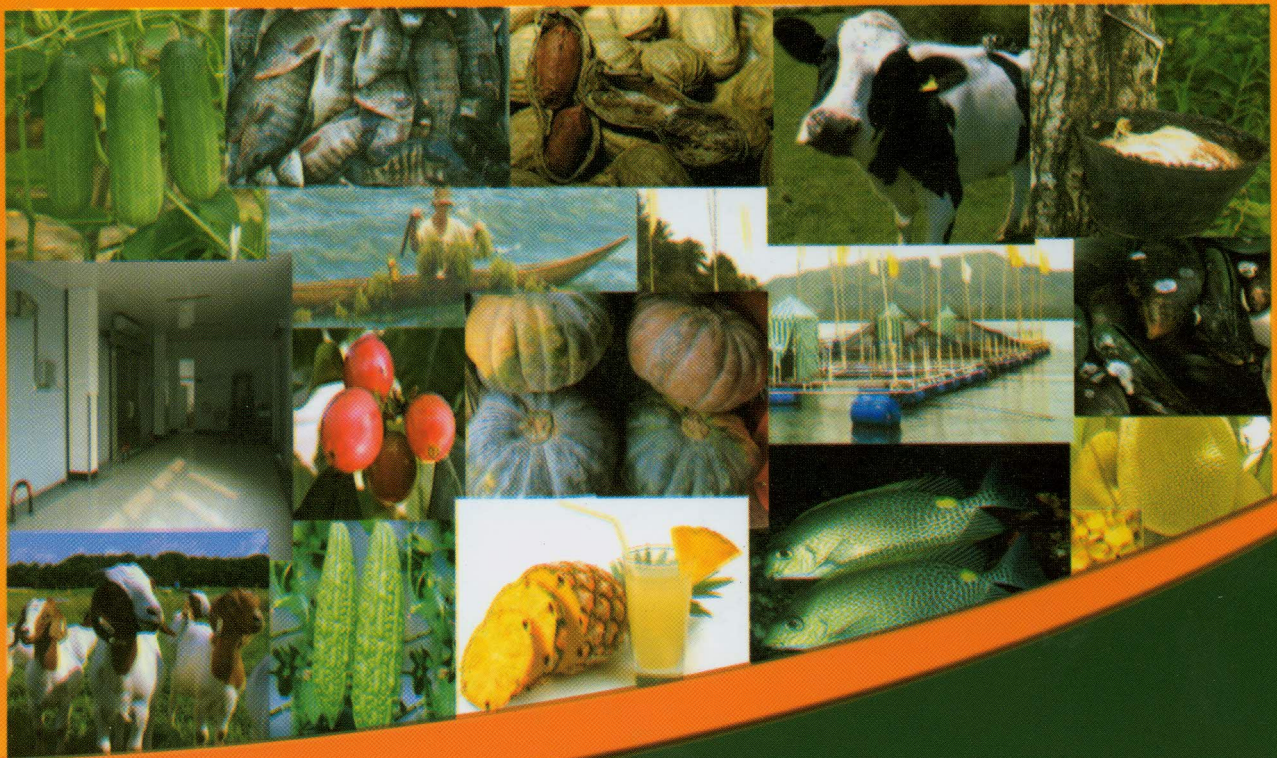


# PHILIPPINE AGRIBUSINESS INVESTMENT OPPORTUNITIES



Department of Agriculture  
Agribusiness and Marketing Assistance Service



## FOREWORD



Being a land of bountiful opportunities, the Philippines possess a wide variety of crops, livestock and fisheries that can be harnessed not only for livelihood but to build agribusiness enterprises as well. The purpose in preparing the cost and return brochure on a wide-range of agricultural commodities and related support facilities is to entice numerous private sectors to invest in agribusiness sector. The brochure will serve as a start-up of business information in preparation of business plan for aspiring agribusiness entrepreneurs. Having a simple business idea can ignite a desire to develop into an agribusiness enterprise that is globally competitive. Further this publication likewise spells-out in general the Department of Agriculture's (DA) interventions and assistance to strengthen partnerships with the private sector.

Agribusiness and Marketing Assistance Service (AMAS) (as a DA unit) serves as a facilitating and coordinating unit of DA for agribusiness entrepreneurs who need assistance on investments as well as on marketing their products.

We hope that this brochure will serve as a catalyst in Philippine agribusiness development.

A handwritten signature in black ink, appearing to read 'Leandro H. Gazmin'.

**ENGR. LEANDRO H. GAZMIN**  
Director, AMAS



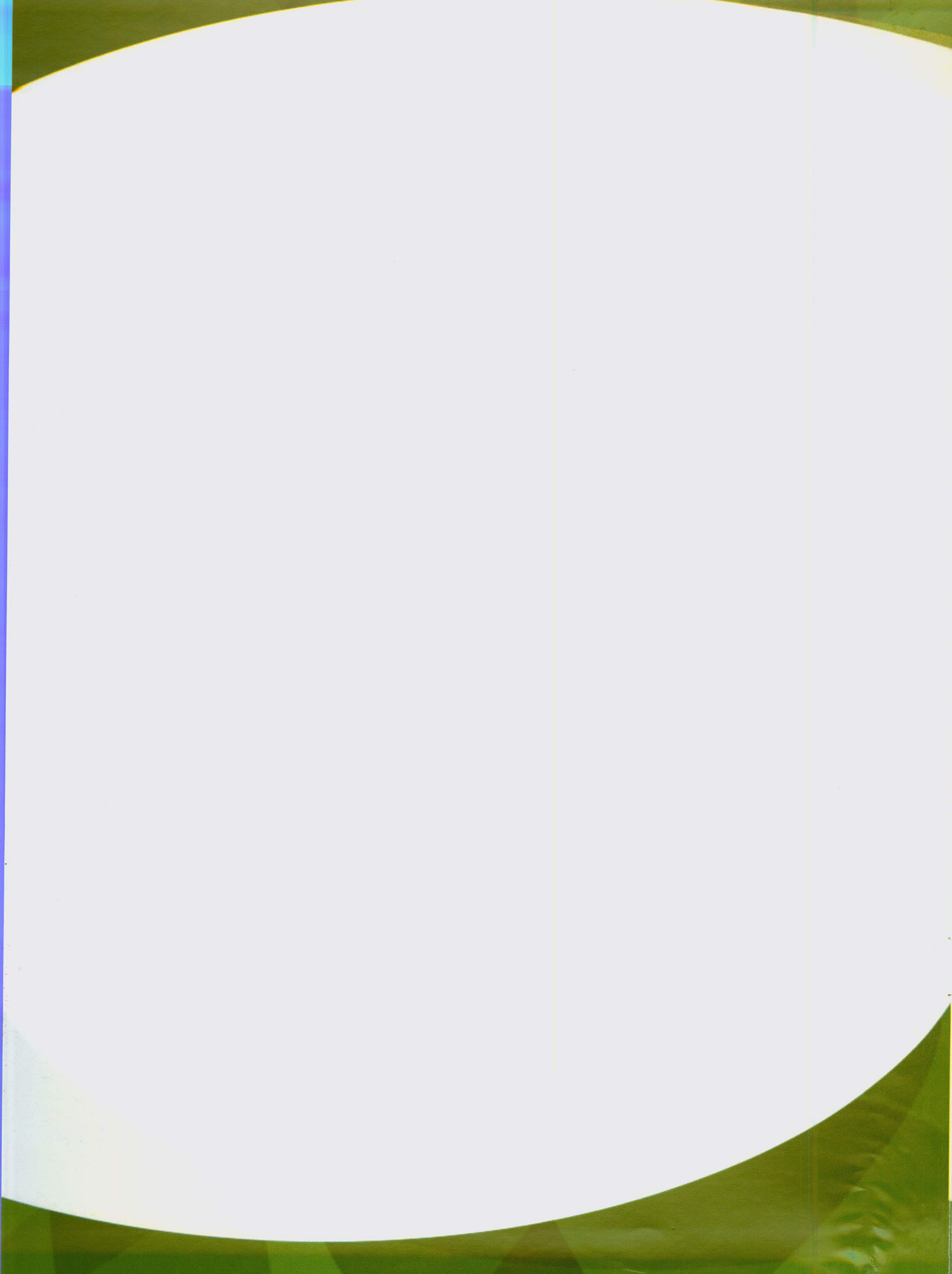




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## One Hectare Asparagus Production

<b>Preferred Location</b>	:	All over the country
<b>Product</b>	:	Fresh asparagus
<b>Market</b>	:	Local wet market/ Supermarket, Export



Image: <http://www.7star-ocean.com>

### Cost and Return for the 1<sup>st</sup> year alone

Cost of Production	:	PhP 154,489.00
Gross Income	:	PhP 280,000.00
Net Income	:	PhP 125,511.00
Farm Price / kilogram	:	PhP 40.00
Return on Investment	:	44.82%
Gestation Period	:	1 year after planting

Source: Dept. of Agriculture Regional Field Unit IV-B: Production Guide of Asparagus

### Uses

- Asparagus (*Asparagus officinalis*) is an herbaceous perennial crop. A well-cared plant can be productive up to 10-15 years without replanting. The shoots are prepared and served in a number of ways around the world, typically as an appetizer or vegetable side dish. In Asian-style cooking, asparagus is often stir-fried along with chicken, shrimp or beef. Asparagus may also be quickly grilled over charcoal or hardwood embers. It is also used as an ingredient in some stews and soups. In recent years, it is popularly eaten raw in salad. Asparagus can also be pickled and stored for several years. <http://en.wikipedia.org/wiki/Asparagus>
- Asparagus is a nutrient-dense food which is high in Folic Acid and is a good source of potassium, fiber, vitamin B6, vitamins A and C, and thiamine. Asparagus has No Fat, contains No Cholesterol and is low in Sodium. <http://www.asparagus.org/maab/facts.html>
- Among the medicinal properties of asparagus: good diuretic, useful in cases of hypertension, prevents Alzheimer's disease as it provides good amount of folate and has skin blemishes clearing properties. It was discovered to help lessen the effect of hangover as it has extracts that boosts enzyme levels to break down alcohol. <http://en.wikipedia.org/wiki/Asparagus>

### Government Support

Training, market linkage, technical assistance

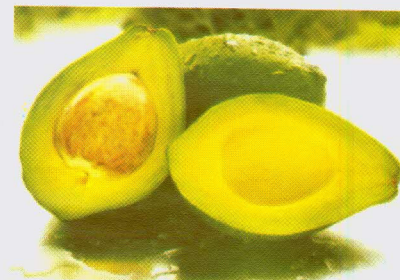
### Proposed Investment Arrangements/Modalities

- Joint Ventures
- Partnership/Contract Growing
- Sole Proprietorship



## One Hectare Avocado Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Fruit
<b>Market</b>	:	Local Markets, Fruit Stands, Processors



### Cost and Return (10-Year Period)

Initial Investment Cost	:	PhP 38,003.00
Cumulative Gross Income (Yr. 4-7)	:	PhP 389,826.00
Cumulative Net Income (Yr. 4-7)	:	PhP 292,699.00
Farm Price/kilogram	:	PhP 15.00
Return on Investment	:	93.00%
Economic Life	:	20 years or more

*Source: Bureau of Plant Industry, 2013*

#### Assumptions:

1. One-hectare land is owned
2. Population density - 125 trees/ha
3. Preparation of planting materials (138 seeds = 125 + 10% allowance)
4. Mortality rate in the field = 5%
5. Cost of Labor = P200.00/MD and P300/MAD, 10% increase every after 3 years
6. Cost of material inputs = increase by 10% every after 3 years
7. Marketing System: produce are sold at farm level or buyers pick the fruits at farmgate price  
- farm owner take charge in the harvesting and postharvest handling activities
8. Price of produce is assumed to be the same from Year 4 to Year 10
9. Bearing starts at Year 4
10. Weight of fruit = 550 g/fruit (based on the average weights of the 3 NSIC varieties of avocado)
11. Non-marketable yield = 10%
12. Net Yield = Gross Yield- 10% Non-marketable Yield
13. % ROI = (Net Return-Total Costs)/Total Costs x 100

#### Uses

- Ripe avocado fruit is commonly eaten fresh or can be prepared as sweetened dessert. It can also be used as a flavoring ingredient for ice cream.
- Leaves, fruit skin and seed can be taken as herbal treatment and for medicinal purposes.

#### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

#### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing



## One Hectare Banana (Saba) Production

**Preferred Location** : Davao Region, Northern Mindanao, Soccskargen, ARMM, CARAGA, Zamboanga Peninsula, Eastern, Western and Central Visayas, Region 4-b, CALABARZON, Central, and Northern Luzon

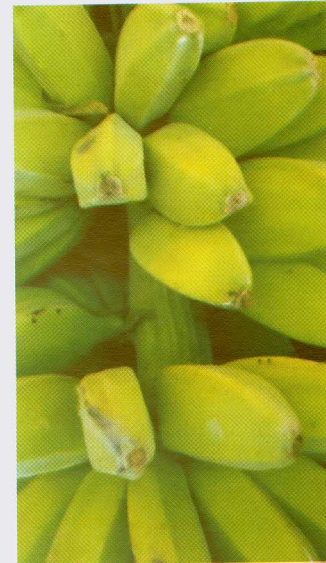
**Project Cost** : Php 156,704.00

**Product** : fresh banana fruit

**Market** : wet market, fruit stalls and processors

### Cost and Return

Production Cost	: PhP 156,704.00
Planting Preparation & Field Establishment	: PhP 103,767.00
Harvesting & Postharvest	: PhP 52,937.00
Gross Income*	: PhP 295,245.00
Cumulative Net Income**	: PhP 144,544.00
Return on Investment	: 92.24 %
Economic Life	: 5 yrs.



*Source: Philippine Council for Agriculture, Forestry and Natural Resources Research and Development, 2012*

*\*Gross Income (1st Harvest-3rd Harvest)*

*\*\*Cumulative Net Income (Y<sup>1</sup>-Y<sup>3</sup>)*

*Return On Investment (Cumulative on the 3rd year)*

#### Assumptions:

1. One-hectare is owned.
2. Population density = 625 hills/hectare
3. Mortality rate= 5%
4. 1<sup>st</sup> Harvest (18<sup>th</sup> - 22<sup>nd</sup> month after planting) 625 bunches@135 fingers/bunch
5. 2<sup>nd</sup> Harvest with 781 bunches @135 fingers/bunch
6. 3<sup>rd</sup> Harvest with 781 bunches @ 135 fingers/bunch
7. Farmgate Price @PhP 1.00/piece

#### Uses

Cooked mature banana, especially of the saba or cardaba variety, is a common starchy food with a nutritional value (2.5% fats and 97.5% carbohydrates). It is also a popular variety used for processed banana products such as banana chips, catsup, flour, wine, cakes, or pastries.

#### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information, site identification, facilitation of business licenses and other relate matters.

#### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Venture



## One Hectare Bell Pepper Production

<b>Preferred Location</b>	:	Cordillera Region, Upland Quezon, Cavite, Bukidnon
<b>Product</b>	:	Fresh bell pepper
<b>Market</b>	:	Local wet market/ Supermarket



Image: [forevernaturesremedies.blogspot.com](http://forevernaturesremedies.blogspot.com)

### Cost and Return

Cost of Production	:	PhP 161,282.00
Gross Income	:	PhP 800,000.00
Net Income	:	PhP 638,718.00
Farm Price / kilogram	:	PhP 40.00
Return on Investment	:	396.03 %
Gestation Period	:	60 to 80 days

Source: Quiambao A., Cruz, B., DAM, Pampanga Agricultural College

### Uses

- Bell pepper (*Capsicum annuum*) is also known as sweet pepper. **Bell peppers** can be enjoyed either raw or cooked. When served raw, bell peppers have a crisp texture that lends itself to salads and makes a perfect complement to dips. When bell peppers are cooked they take on a smoky, sweetness that enhances many dishes. <http://www.fitday.com>
- It has cultivars that produce red, green, yellow and orange fruits. Green bell peppers are somewhat bitter in flavor while red and orange peppers tend to be much sweeter. Red bell peppers are used to make pimentos and paprika. In addition to their great flavor, bell peppers have great nutritional value.
- Red pepper has a good amount of carotene and lycopene and has twice the vitamin C content of green peppers. One (1) large red bell pepper contains 3x the vitamin C of an average orange. [http://en.wikipedia.org/wiki/Bell\\_pepper](http://en.wikipedia.org/wiki/Bell_pepper). Deeply colored peppers are high in Bioflavonoids, plant pigments that help prevent cancer. It has anti-inflammatory properties that can potentially reduce arthritis, rheumatism, and headache. It can also improve digestion as well as help in preventing acidosis (deficiency of alkalinity in the blood). [forevernaturesremedies.blogspot.com](http://forevernaturesremedies.blogspot.com)

### Government Support

Training, market linkage, technical assistance

### Proposed Investment Arrangements/Modalities

- Joint Ventures
- Partnership/Contract Growing
- Sole Proprietorship



## One Hectare Cashew Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Fruit, Wine, Cashew Nuts, Cashew Nut Shell Liquid (CNSL)
<b>Market</b>	:	Local Markets, Fruit Stands, Processors, Export Market



### Cost and Return (10-Year Period)

Initial Investment Cost	:	PhP 65,397.50
Cumulative Gross Income (Yr. 4-10)	:	PhP 417,485.00
Cumulative Net Income (Yr. 4-10)	:	PhP 240,580.00
Farm Price/kilogram	:	PhP 30.00 for nuts PhP 5.00 for apple
Return on Investment	:	78.7%
Economic Life	:	40 years or more

*Source: Bureau of Plant Industry, 2013*

#### Assumptions:

1. One-hectare land is owned
2. Planting density - 277 trees/ha, spacing 6 m x 6 m
3. Based on May 2011 prices

#### Uses

- As an edible product, the cashew fruit or "apple" can be eaten as fresh fruit, and can be processed into jams, candies, juice and juice blends and chutneys.
- The juice extract can be processed into wine that are of high export value.
- The apple is also utilized as animal feeds.
- The cashew nuts or its kernels are consumed primarily as "dessert nut" used in bakery goods and confectionery and as flavoring ingredient for ice cream.

#### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

#### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing



## One Hectare Durian Production

<b>Preferred Location</b>	:	ARMM, Davao Region, Soccskargen and Region 4-b
<b>Initial Project Cost (1-3 Years)</b>	:	Php 135,717.00
<b>Product</b>	:	fresh durian fruit
<b>Market</b>	:	wet market, fruit stalls and processors

### Cost and Return

Planting Materials & Preparation	:	Php 2,787.00
Field Establishment Year 1	:	Php 93,357.00
Year 2	:	Php 16,390.00
Year 3	:	PhP 25,970.00
Net Income (Year 5)*	:	PhP 44,378.00
Cumulative Net Income (Y4-Y10)**	:	PhP 1.46 million
Returns On Investment ***	:	235 %
Economic Life	:	more than 20 yrs.



Source: Bureau of Plant Industry, 2011

\*Second Year of fruiting at Year 5

\*\*Cumulative Net Income (Y<sup>4</sup>-Y<sup>10</sup>)\*\*

\*\*\* Return On Investment (Cumulative on the 7<sup>th</sup> year)

#### Assumptions:

1. One-hectare land is owned.
2. Population density = 156 trees/hectare
3. Preparation of planting materials (172 seeds = 156 + 10% allowance)
4. Mortality rate = 5%
5. Cost of Labor = PhP 200/MD & PhP 300/MAD, 10% increase every after 3 years
6. No. Of fruits/tree (age of tree ( yrs) 4 = 5; 5 = 15; 6 = 25; 7 = 40; 8 = 55; 9 = 70; 10 = 85)
7. Farmgate Price @PhP 30.00/kilogram

#### Uses

- The pulp when ripe, is eaten fresh.
- It can be processed into food preparations such as, candies, jam, pulp preserve, toppings and flavouring for ice cream, sherbet, milkshakes etc.
- Unripe durian can be cooked as vegetable except in the Philippines.
- Young leaves and shoots are cooked as greens.
- The seeds are eaten when boiled, roasted or fried in coconut oil.
- The husk is used as fuel and the nectar and pollen of durian flower that honeybees collect is an important honey source.
- Fruit contains a high amount of sugar, vitamin C, potassium and the serotonergic amino acid tryptophan.
- Good source of raw fats .
- Decoction of the leaves and roots can be used as remedies for fever.

#### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information; site identification, facilitation of business licenses and other relate matters.

#### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Ventures



## One Hectare Ginger Production

**Preferred Location** : All over the country

**Product** : Ginger

**Market** : Wet markets, supermarkets, processors



### Cost and Return

Cost of Production	:	PhP	98,276.00
Material Cost	:	PhP	37,340.00
Labor Cost	:	PhP	37,400.00
Contingencies	:	PhP	11,061.00
Interest on Capital/land rent	:	PhP	12,475.00
Estimated Production	:		20,000 kilograms
Farm Price/kilogram	:	PhP	10.00
Gross Sales	:	PhP	200,000.00
Net Income	:	PhP	101,724.00
Return on Investment	:		103%
Break even yield	:		9,828 kilograms
Maturity	:		8-10 months

*Source: Philippine Council for Agriculture, Forestry and Natural Resources Research and Development -Organic Production*

### Uses

- Ginger can be consumed fresh, dehydrated, powdered, or pickled. 'Salabat,' or ginger tea, a popular hot drink, is made from boiled fresh ginger or powdered ginger. Ginger adds flavor to some common Filipino dishes. It is also used as an ingredient in the manufacture of perfumes and softdrinks and in the preparation of preserves, candies, and pickles.
- Ginger stimulates gastric juice secretion and relieves cough and flu. It is also used to treat migraine, travel sickness, and rheumatoid arthritis. It is known to improve blood circulation and reduce fat deposits in the arteries. The curative properties of ginger come from the volatile oil that contains cingibereno, cingiberol, borneol, felandreno, citral, cineol, starch, mucilage, and resin, among other substances.

### Government Support

AFMIS/on line service, market linkage, seminar/training on value adding, provision of technical and financial assistance.

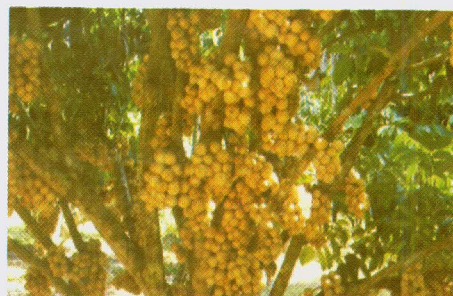
### Proposed Investment Arrangement/Modalities

- Sole proprietorship
- Partnership
- Contract growing
- Cooperative plantation
- Joint venture



## One Hectare Lanzones Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Fruit
<b>Market</b>	:	Local Markets, Fruit Stands



### Cost and Return (12-Year Period)

Initial Investment Cost (Yr. 1-6)	:	PhP 227,785.00
Cumulative Gross Income (Yr. 7-12)	:	PhP 1,659,450.00
Cumulative Net Income (Yr. 7-12)	:	PhP 769,598.00 (Farmgate)
Farm Price/kilogram	:	PhP 80.00
Return on Investment	:	87.27%

Source: Bureau of Plant Industry, 2013

#### Assumptions:

1. One-hectare land is owned
2. Population density - 204 trees (7 m x 7 m distance of planting)
3. Preparation of planting materials (204 seeds + 10% allowance)
4. Mortality rate in the field = 5%
5. Cost of Labor = P200.00/MD and P300/MAD, 10% increase every after 3 years
6. Cost of material inputs = increase by 10% every after 3 years except for water, fuel and vehicle and marketing space rental
7. Yield estimates is based on DNCRDC's yield observations
8. Marketing System:
  - Contract - produce sold in all-in wherein all fruits are taken by the buyers
    - orchard owner does not have any harvesting, postharvest handling and marketing costs
    - contractors shoulder all the harvesting and postharvest handling costs
  - Farmgate- produce are sold at farm level or buyers pick the fruits at farmgate price
    - farm owner take charge in the harvesting and postharvest handling activities
  - Wholesale- Farm owner deliver or sell his produce to wholesaler-retailers
  - Retail - Farmer owner sell or retail his fruits by himself in the market
9. Prices of outputs are based on current buying and selling prices in the local markets particularly in Davao City
10. Ten percent of gross yield is accounted for non-marketable fruits or rejects. Net Yield = Gross Yield -10%
11. % ROI = (Net Return-Total Costs)/Total Costs x 100

#### Uses

- The fruit is always eaten fresh but seedless fruit maybe bottled in syrup.
- The bark, dried rind of the fruit and the seeds possess some medicinal properties useful to mankind.
- The sturdy wood can be utilized for charcoal, house post, tool handles and furniture.

#### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

#### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing



## One Hectare Mango Production

<b>Preferred Location</b>	: North, Western, Central and Southern Luzon, Western Visayas and Northern and Southern Mindanao
<b>Establishment Cost</b>	: Php 50,787.00
<b>Product</b>	: fresh mango fruit
<b>Market</b>	: wet market, fruit stalls, processors and export market

### Cost and Return

Production & Maintenance Cost (4-15 Yrs.)	: Php 794,496.00
Gross Income	: PhP 1,665,300.00
Cumulative Net Income (Y <sup>4</sup> -Y <sup>12</sup> )	: PhP 1,052,139 .00
Returns on Investment *	: 140%
Economic Life	: 15-100 yrs.

Source: Bureau of Plant Industry, 2011

\*Computed from the Average ROI for 15 years.



### Assumptions:

1. One-hectare land is owned.
2. Only 60% of trees will be induced to flower every year
3. Fruits farmgate price @ Php30/kg (Year 1-10) and Php35/kg (Year 11-15)
4. Cost of Labor = P200/MD & P300/MAD, 10% increase every after 3 yrs.
5. Yield/year: (kg) Y<sup>4</sup> = 60 ; Y<sup>5</sup> = 150; Y<sup>6</sup> = 300; Y<sup>7</sup> = 600; Y<sup>8</sup> = 1,500; Y<sup>9</sup> = 2,400 ; Y<sup>10</sup> = 3,600  
Y<sup>11</sup> = 4,800; Y<sup>12</sup> = 6,000; Y<sup>13</sup> = 7,800; Y<sup>14</sup> = 9,600; Y<sup>15</sup> = 12,000

### Uses

- When ripe, as fresh fruit dessert and when unripe (green mangoes) as salad
- It can be processed into food preparations such as canned segments, candies, jam, pulp preserve, toppings and flavouring for ice cream, sherbet, and wine.
- Contains a lot of phytochemicals and nutrients.
- High in prebiotic dietary fiber, vitamin C, diverse polyphenols and pro vitamin A carotinoids.
- Also rich in vitamin B6, folate and other B vitamins and essential nutrients such as potassium, copper and amino acids.

### Government Support

Training market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information, site identification, facilitation of business licenses and other relate matters.

### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Ventures



## One Hectare Mangosteen Production

<b>Preferred Location</b>	: ARMM, Zamboanga Peninsula, Davao Region, Soccskargen and Western Visayas
<b>Initial Project Cost</b>	: Php 114,496.00
<b>Product</b>	: fresh mangosteen fruit
<b>Market</b>	: wet market, fruit stalls and processors



### Cost and Return

Planting Preparation	: PhP	5,307.00
Field Establishment (Yr.1-4)	: PhP	109,189.00
Cumulative Net Income (15 <sup>th</sup> Yr)	: PhP	801,554.00
Net Income*	: PhP	21,703.00
Return on Investment **	: 155%	
Economic Life	: more than 50 yrs.	

*Source: Bureau of Plant Industry, 2011*

\* Computed on the 5<sup>th</sup> Year (First Fruiting)

\*\* Computed on the 12<sup>th</sup> Year

#### Assumptions:

1. One-hectare land is owned.
2. Population density - 125 trees (10x8 m distance of planting)
3. Preparation of planting materials (138 seeds = 125 + 10% allowance)
4. Mortality rate = 5%
5. Cost of Labor = P200/MD & P300/MAD, 10% increase every after 3 yrs
6. Yield/year: no. of fruits Y<sup>5</sup> = 10-20 ; Y<sup>6</sup> = 30-60; Y<sup>7</sup> = 70-90; Y<sup>8</sup> = 100-150; Y<sup>9</sup> = 200-300; Y<sup>10</sup> = 350-500; Y<sup>11-14</sup> = 500-900; Y<sup>15</sup> onward = 1,000-1,500
7. Price: Farmgate @ P35/kg is assumed from Y<sup>5</sup> to Y<sup>15</sup>

#### Uses

- It can be processed into food preparations such as canned segments, candies, jam, pulp preserve, toppings and flavouring for ice cream, sherbet, and wine.
- The pulp and seed when boiled with sugar have a delicious nutty flavour.
- The leaves and bark and rind can be used as an astringent for the cure of aphtha or thrush, a fungal disease affecting the tongue and throat and intestinal catarrh. A leaf infusion can be applied to wounds.
- Rind consists of 7.15% tannin, and is used to tan leather and dye fabric black.
- Seed contains 30% valuable oil used in skin preparations, soap and shampoo.
- Fruits contain flavones and xanthenes, which are compounds used in medicines (antibacterial agents).
- As timber, the heartwood of the trunk is dark brown and strong, used for furniture making and in carpentry.

#### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information, site identification, facilitation of business licenses and other related matters.

#### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Ventures



## One Hectare Pechay Production

<b>Preferred Location</b>	:	All over the country
<b>Product</b>	:	Fresh pechay
<b>Market</b>	:	Local wet market/ Supermarket



Image: [www.pinoy-entrepreneur.com](http://www.pinoy-entrepreneur.com)

### Cost and Return

Cost of Production	:	PhP 87,538.00
Gross Income	:	PhP 420,000.00
Net Income	:	PhP 332,462.00
Farm Price / kilogram	:	PhP12.00
Return on Investment	:	379.79 %
Gestation Period	:	120 days

Source: Quiambao A., Cruz, B., DAM, Pampanga Agricultural College

### Uses

- Pechay or Chinese Cabbage (*Brassica rapa* subsp.) is popularly known in the Philippines, as Pechay or Petsay. It was one of most often used vegetable in many Filipino dishes. Petsay is added to Filipino stews such as nilagang baka (boiled beef) or bulalo (boiled beef shank). People who choose to eat it raw can enjoy it tossed in a salad mixed with other greens. The tough outer leaves of the cabbage are common in soups and stews, while the tender inner leaves are often eaten raw, roasted or used in kimchi.
- Pechay is rich in Vitamin C, fiber, and folate. The color of the leaves suggest that it is rich in beta-carotene and calcium, especially in comparison to other types of cabbages that are less green. It is a vegetable that is generally low in fat but high in potassium which makes it ideal for dieters. <http://healthyeating.sfgate.com/nutrients-pechay-1538.html> and <http://www.pinoy-entrepreneur.com/2010/04/23/chinese-cabbage-or-pechay-production/>
- The health benefits include treatment of constipation, stomach ulcers, headache, excess weight, skin disorders, eczema, jaundice, scurvy, rheumatism, arthritis, gout, eye disorders, heart diseases, ageing, and Alzheimer's disease. <http://www.organicfacts.net/health-benefits/vegetable/health-benefits-of-cabbage.html>

### Government Support

Training, market linkage, technical assistance

### Proposed Investment Arrangements/Modalities

- Joint Ventures
- Partnership/Contract Growing
- Sole Proprietorship



## One Hectare Radish Production

<b>Preferred Location</b>	:	All over the country
<b>Product</b>	:	Fresh radish
<b>Market</b>	:	Local wet market/ Supermarket



Image: Qingdao Langrun Int'l Trading Co.,

### Cost and Return

Cost of Production	:	PhP 91,490.00
Gross Income	:	PhP 350,000.00
Net Income	:	PhP 258,510.00
Farm Price / kilogram	:	PhP 10.00
Return on Investment	:	282.56%
Gestation Period	:	60 days

Source: Quiambao A., Cruz, B., DAM, Pampanga Agricultural College

### Uses

- Radish (*Raphanus Sativus*), is well known part of salad, is a root crop, pungent or sweet in taste with a lot of juice. It can be white, red, purple or black color and either long cylindrical or round in shape.
- Radish can be eaten raw, cooked or pickled. Other parts of radish can also be consumed i.e. the leaves, the flowers, the pods and the seeds. The oil obtained from its seeds can also be used.
- Radish provides a lot of health benefits. It is a good detoxifier as it purifies blood. It also useful on Leucoderma treatment as it has anti-carcinogenic properties. Besides, it can help cure many types of cancer particularly those of colon, kidney, intestines, stomach and oral cancer. It is reach in vitamin-C, folic and anthocyanins and has good amount of roughage or indigestible carbohydrates. It is also good for the skin and for the kidney being a good diuretic/ cleanser. <http://www.organicfacts.net/health-benefits/vegetable/health-benefits-of-radish.html>

### Government Support

Training, market linkage, technical assistance

### Proposed Investment Arrangements/Modalities

- Joint Ventures
- Partnership/Contract Growing
- Sole Proprietorship



## One Hectare Rambutan Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Fruit
<b>Market</b>	:	Local Markets, Fruit Stands, Processors



### Cost and Return (10-Year Period)

Initial Investment Cost	:	PhP 37,409.00
Total Production Cost	:	PhP 337,300.00
Cumulative Gross Income (Yr. 3-10)	:	PhP 1,255,500.00
Cumulative Net Income (Yr. 4-10)	:	PhP 913,640.00
Farm Price/kilogram	:	PhP 25.00
Return on Investment	:	167.26%
Economic Life	:	20 years

*Source: Bureau of Plant Industry, 2013*

#### Assumptions:

1. One-hectare land is owned
2. Population density - 100 trees/ha
3. Preparation of planting materials (110 seeds = 100 + 10% allowance)
4. Mortality rate in the field = 5%
5. Cost of Labor = P200.00/MD and 300/MAD, 10% increase every after 3 years
6. Cost of material inputs = increase by 10% every after 3 years
7. Marketing System:
  - Farmgate- produce are sold at farm level or buyers pick the fruits at farmgate price
    - farm owner take charge in the harvesting and and postharvest handling activities
  - Contract- produce are sold to contract buyers who take charge in the harvesting activities
    - orchard owner does not have any harvesting, postharvest and handling costs
8. Price of produce is assumed to be the same from Year 3 to Year 10
9. Bearing starts at Year 3
10. Non-marketable yield = 10%
11. Net Yield = Gross Yield- 10% Non-marketable Yield
12. % ROI = (Net Return-Total Costs)/Total Costs x 100

### Uses

- Rambutan fruit is commonly eaten fresh and the peeled fruits are occasionally stewed as dessert.
- Roots, leaves, fruits and seeds have medicinal uses for dysentery, diarrhea, fever and headaches.
- The edible fat or oil contained in the seeds is suitable for culinary purposes and in the manufacture of soap and candles.

### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing



## One Hectare Soursop (Guyabano) Production

**Preferred Location** : Nationwide from sea level to 500 meters above sea level

**Project Cost** : Php 111,810.00

**Product** : fresh soursop fruit

**Market** : wet market, fruit stalls and processors

### Cost and Return

Initial Production Cost	: Php 111,810.00
Labor	: PhP 46,100.00
Materials	: PhP 53,910.00
Contingencies	: PhP 9,870.00
Additional Cost*	: PhP 2,030.00
Gross Income (Yr. 4-7)	: PhP162,000.00
Net Income (Yr. 7)	: PhP 50,190.00
Return on Investment	: 44.88 %
Economic Life	: 25 yrs.



Source: Bureau of Plant Industry, 2011

\*to cover negative income of P2,030 at Yr. 6

#### Assumptions:

1. One-hectare land is owned.
2. Population density - 400 trees /hectare (5 x 5m)
3. Php15/kg farmgate price
4. Fruit weighs from 300 -1000 g
5. Income gets positive at Year 7

### Uses

- The pulp when ripe, is eaten fresh
- It can be processed into food preparations such as, nectar, juice and flavouring for ice cream, sherbet, milkshakes etc.
- Fruit contains various types of nutrients beneficial to human health (vitamin C, B1 and B12).
- Rich in carbohydrates, particularly fructose.
- Fruit, leaves and seeds are a remedy to various types of diseases such as cancer, heart disease, Gallbladder problems, leprosy, cough, diarrhea, dysentery, fever and indigestion.

### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information, site identification, facilitation of business licenses and other relate matters.

### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Ventures

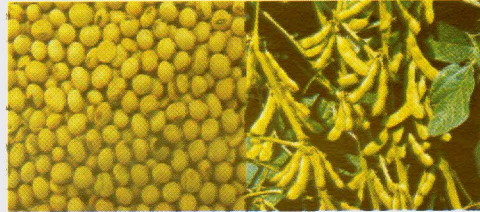


## One Hectare Soybean Production

**Preferred Location** : All over the country

**Product** : soybean

**Market** : Wet markets, processors  
Oil millers, feed millers



### Cost and Return

	<b>Organic</b>	<b>Conventional</b>
Cost of Production :	PhP 18,092.00	PhP 19,952.00
Material Cost :	PhP 4,840.00	PhP 6,040.00
Labor Cost :	PhP 11,800.00	PhP 12,100.00
Interest on Capital :	PhP 1,452.00	PhP 1,812.00
Estimated Production :	2,000 kg	2,000 kg
Farm Price /kilogram :	PhP 25	PhP 25
Gross Sales :	PhP 50,000	PhP 50,000
Net Income :	PhP 31,908	PhP 30,048
<b>Return on Investment</b> :	176%	150 %
Break even yield :	724 kg	798 kg
Maturity :	90-100 days	

*Source: Handbook on Soybean Production Technology and Product Utilization  
DA- RFO No. 2 , Tuguegarao City, Cagayan*

### Uses

The **soybean** or **soya bean** (*Glycine max*) is widely grown for its edible bean which has numerous uses. It contains 18% oil and 38% protein. Because soybeans are high in protein, they are a major ingredient in livestock feed. Most soybeans are processed for their oil and protein for the animal feed industry. A smaller percentage is processed for human consumption and made into products including soy milk, soy flour, soy protein, tofu and many retail food products. Soybeans are also used in many non-food (industrial) products

### Government support

The DA in coordination with research institutions had crafted the Soybean Development Road Map whose aim is to reactivate and expand soybean production in the Philippines. The country is importing huge volume of soybean seeds and soybean meal to supply the demands of food, industrial and poultry and livestock industries.

### Proposed Investment Arrangement/Modalities

- Sole proprietorship
- Partnership and or/ Contract Growing



## One Hectare Starapple Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Fruit
<b>Market</b>	:	Local Markets, Fruit Stands, Processors



### Cost and Return (10-Year Period)

Initial Investment Cost	:	PhP 36,617.00
Cumulative Gross Income (Yr. 4-10)	:	PhP 947,400.00
Cumulative Net Income (Yr. 4-10)	:	PhP 681,586.00
Farm Price/kilogram	:	PhP 15.00
Return on Investment	:	156.00%
Economic Life	:	more than 40 years

*Source: Bureau of Plant Industry, 2013*

#### Assumptions:

1. One-hectare land is owned
2. Population density - 83 trees/ha
3. Mortality rate in the field = 5%
4. Cost of Labor = P200.00/MD and P300/MAD, 10% increase every after 3 years
5. Cost of material inputs = increase by 10% every after 3 years
6. Marketing System: produce are sold at farm level or buyers pick the fruits at farmgate price - farm owner take charge in the harvesting and postharvest handling activities
7. Price of produce is assumed to be the same from Year 4 to Year 10
8. Bearing starts at Year 4
9. Weight of fruit = 356 g/fruit (based on the average weights of the 2 NSIC varieties of cajuput)
10. Non-marketable yield = 10%
11. Net Yield = Gross Yield- 10% Non-marketable Yield
12. % ROI = (Net Return-Total Costs)/Total Costs x 100

### Uses

- The fruits are eaten as fresh dessert fruit.
- The fresh fruit is also often added to salads and may also be used as an ingredient of ice cream and sherbet.
- The bark, leaves, latex, fruit and seeds possess medicinal properties and are used to treat some ailments such as dysentery, diabetes, hypertension among others.
- The reddish-brown wood is suitable for construction purposes and the mature branches are used as a medium to grow orchids.

### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing



## Strawberry Production (1,000 sq.m.)

<b>Preferred Location</b>	: Benguet, Bukidnon
<b>Project Cost</b>	: Php 97,915.00
<b>Product</b>	: fresh strawberries
<b>Market</b>	: wet market, fruit stalls and processors

### Cost and Return

Production Cost	: Php 97,915.00
Labor	: PhP 30,160.00
Fertilizers	: PhP 16,655.00
Pesticides	: PhP 6,500.00
Other Expenses (land Rental, seedlings, tools & Equipments, fuel, transport & plastic mulch)	: PhP 44,600.00
Gross Income	: PhP 160,000.00
Net Income	: PhP 70,085.00
Return on Investment	: 71.5 %
Economic Life	: 3 years



Source: Office of the Municipal Agriculturist, La Trinidad, Benguet, 2010

### Assumptions:

1. 1,000 sq.m. plot.
2. 7,000 seedlings with yield of 2,600 kgs.
3. Price = P60/kg.

### Uses

- As fresh fruit
- As shortcake, jam, muffins, sundae, pies, salad toppers, smoothies, cereal additions, chocolate dip, etc.
- Rich in vitamin C, folic acid and fiber and contain significant levels of phytonutrients and antioxidants
- Also contains vitamin k, manganese, magnesium, potassium, riboflavin, vitamin B<sub>5</sub>, B<sub>6</sub> and omega 3-fatty acid.

### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks, Development Banks) technical information, site identification, facilitation of business licenses and other relate matters.

### Proposed Investment Arrangement/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing
- Cooperative Plantation
- Joint Ventures



## One Hectare Taro Production

**Preferred Location** : All over the country

**Product** : Taro Tubers

**Market** : Wet markets, processors

### Cost and Return

Cost of Production : PhP 54,368.00  
Material Cost : PhP 23,703.00  
Labor Cost : PhP 19,000.00  
Contingency : PhP 4,710.00  
Interest on loan : PhP 2,355.00

Estimated Production : 18,000 kilograms  
Farm Price/kilogram : PhP 8.00  
Gross Sales : PhP 144,000.00  
Net Income : PhP 90,791.00  
Return on Investment : 171%  
Break-even price : PhP2.94 kg  
Maturity : 6-8 months after planting



Gabi or Taro (*Xanthosoma violaceum* Schoot) know as gabing San Fernando is one of the most important root crops in the Philippines. It is widely cultivated throughout the country. Although this crops has the ability to grow in marginal areas, it normally grows well and produces high yield when cultivated in suitable areas with the right soil, rainfall and application of recommended technologies.

Taro has low caloric content. One serving of cooked, unsalted taro has only 187 calories. It has a lot of fiber which can help in the digestive process which can prevent the occurrence of colon cancer. It is also a good source of Vitamin C. Taro also provides about 19% of the daily required Vitamin E, which is essential in minimizing the risks of a heart attack.

### Uses

Food- (offsets or tubers) can be eaten boiled as substitute for rice, prepared into snack foods, process into taro chips and other food products. The corms or body can be used as animal feed.

### Government Support

AFMIS/on line service, market linkage, seminar/training on value adding, provision of technical and financial assistance.

### Proposes Investment Arrangement/Modalities

- Sole proprietorship
- Partnership
- Contract growing
- Cooperative plantation
- Joint venture



## One Hectare Tomato Seeds Production

<b>Preferred Location</b>	:	All over the country
<b>Product</b>	:	Fresh tomato
<b>Market</b>	:	Local wet market/ Supermarket



Image: [www.homecooksonline.com](http://www.homecooksonline.com)

### Cost and Return

Cost of Production	:	PhP 110,168.00
Gross Income	:	PhP 240,000.00
Net Income	:	PhP 129,832.00
Farm Price / kilogram	:	PhP 80.00
Return on Investment	:	118 %
Gestation Period	:	70-90 days

Source: Bureau of Plant industry

### Uses

- Tomato (*Lycopersicon esculentum*) belongs to Family Solanaceae originated in Tropical America. It is an annual herbaceous plant; stems are soft, brittle and hairy when young, hard and woody when old. It thrives in relatively cool, dry climate for high and premium quality but can adapt to a wide range climatic condition with an optimum temperature requirements is 21-24 degrees Celsius.
- Tomato is a common ingredients vegetable to many dishes (fresh market tomatoes) and can also be processed into ketchups, sauces and seasoning (processing tomatoes). The fruit is rich in Vitamin C, Beta-carotene and lycopene. The stem can be used in paper manufacture. An antibiotic *tomatin* can be extracted from the seeds. The dried tomato pulp mixed with pectin is used in the treatment of diarrhea and dysentery. (Source : Tomato Production Guide, BPI 2013)

### Government Support

Training, market linkage, technical assistance

### Proposed Investment Arrangements/Modalities

- Joint Ventures
- Partnership/Contract Growing
- Sole Proprietorship



## One Hectare Yacon Production

<b>Product</b>	: Yacon
<b>Market</b>	: Wet markets, supermarkets processors



### Cost and Return

#### Cost of Production

Material Cost	: PhP 34,720.00
Labor Cost	: PhP 36,800.00
Other Cost	: PhP 700.00
Contingencies	: PhP 10,728.00
Interest on Capital/land rent	: PhP 5,700.00
Estimated Production (kg)	: 20,000 kilograms
Farm Price/kilogram	: PhP 20.00
Gross Sales	: PhP 408,000.00
Net Income	: PhP 318,336.00
Return on Investment	: 355 %
Break even yield	: 4,483 kilograms
Maturity (months)	: 6 months

Source: Dept. of Agriculture Regional Field Unit 2

### Brief Commodity Description

**Yacon (*Smallanthus sonchifolius*)** also known as apple of the earth is a perennial plant traditionally grown in the South America for its crisp, sweet-tasting tuberous roots.

#### Uses

The extract from the leaves was found to show potent anti-diabetic activity. Its syrup is a good source of fructooligosaccharides and its long-term consumption produced beneficial health effects on obese pre-menopausal women with insulin resistance. As a prebiotic, yacon is good for digestion, stimulates positive colon health and helps with the absorption of calcium, magnesium and B vitamins. Yacon helps to regulate friendly intestinal flora, and especially improves the growth of certain probiotics, thus helping to reduce constipation. Yacon root contains significant quantities of potassium and antioxidants. Because of its high antioxidant value, yacon is beneficial in reducing free-radical damage in the body, especially in the colon.

Yacon root can be processed into a variety of products, including dried yacon root slices, dried and ground yacon powder and yacon syrup.

#### Government Support

AFMIS/on line service, market linkage, seminar/training on value adding, provision of technical and financial assistance.

#### Proposed Investment Arrangement/Modalities

- Sole proprietorship
- Partnership
- Contract growing
- Cooperative plantation
- Joint venture



**African Catfish/Hito (*Clarias gariephinus*) Production**  
**(8700 sq. m. fishpond@ 15 pieces/sq. m. stacking density)**

<b>Preferred Location</b>	:	Throughout the country
<b>Project Proponent</b>	:	Los Amigos Aqua Culture Producers Organization
<b>Product</b>	:	Fresh Hito
<b>Market</b>	:	Wet Markets, Institutional Buyers, Processors, Export Markets



[www. 21food.com](http://www.21food.com)

**Cost and Return**

Production Cost	:	PhP 1,061,500.00
Gross Income	:	PhP 2,610,000.00
Net Income	:	PhP 1,548,500.00
Expected Farmgate Price	:	PhP 100.00/kilogram
Return on Investment	:	146 %

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*Source: Bureau of Fisheries and Aquatic Resources*

**Use**

- Food

**Government Support**

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

**Proposed Investment Arrangements/Modalities**

- Sole Proprietorship
- Partnership and/or Contract Growing

Note\* *all projections are calculated for five (5) months culture period*



## Freshwater Prawn (*Macrobrachium rosenbergii*) Production

<b>Preferred Location</b>	:	Throughout the country
<b>Initial Project Cost</b>	:	Php 288,000.00
<b>Product</b>	:	Fresh Prawn
<b>Market</b>	:	Wet Markets, Institutional Buyers, Processors, Export Markets
<b>Cost and Return</b>		
Production Cost	:	PhP 207,147.00
Gross Income	:	PhP 800,000.00
Net Income	:	PhP 592, 853.00
Expected Farmgate Price	:	PhP 250.00/kilogram
Return on Investment	:	85.28%
Payback Period	:	1.09 Years



*Source: Bureau of Fisheries and Aquatic Resources-National Integrated Fisheries Technology Development Center*

### Use

- Food

### Government Support

Training, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), technical information, site identification, facilitation of business licenses and other related matters.

### Proposed Investment Arrangements/Modalities

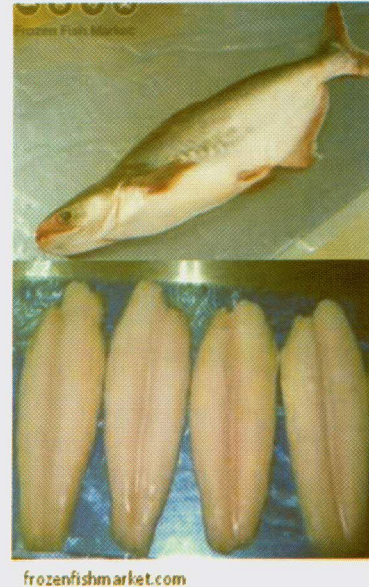
- Sole Proprietorship
- Partnership and/or Contract Growing

Note\* *all projections are calculated for six (6) months culture period in a one hectare earthen pond*



## River Catfish (*Pangasius spp.*) Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Pangasius
<b>Market</b>	:	Wet Markets, Institutional Buyers, Processors, Export Markets
<b>Cost and Return</b>		
Operational Cost of Production	:	PhP 161, 852.00
Gross Income	:	PhP 270,895.00
Net Income	:	PhP 109,043.00
Expected Farmgate Price	:	PhP 100.00/kilogram
Return on Investment	:	68%



*Source: Bureau of Fisheries and Aquatic Resources*

*Assumption: with existing pond*

### Use

- Food

### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing

Note\* *all projections are calculated for five to six (5-6) months culture period in a 1,600 to 2,400 sq. m. pond*



## Tilapia (*Oreochromis niloticus*) Production

<b>Preferred Location</b>	:	Throughout the country
<b>Product</b>	:	Fresh Tilapia
<b>Market</b>	:	Wet Markets, Institutional Buyers, Processors, Export Markets



[www.fishfarming.com](http://www.fishfarming.com)

### Cost and Return

Capital Investment	:	PhP 1,127,775.00
Operating Cost	:	PhP 335,900.00
Gross Income	:	PhP 1,455,000.00
Net Income	:	PhP 1,099,100.00
Expected Farmgate Price	:	PhP 75.00/kilogram
Return on Investment	:	97.50 %
Rate of Return	:	12.3 months

*Source: Bureau of Fisheries and Aquatic Resources*

### Use

- Food

### Government Support

Technical assistance, market linkage, local government incentives, provision of credit (Rural Banks and Development Banks), site identification, facilitation of business licenses and other related matters.

### Proposed Investment Arrangements/Modalities

- Sole Proprietorship
- Partnership and/or Contract Growing

Note\* *all projections are calculated for five (5) months culture period in a one hectare earthen pond, 2 croppings*



## Estimated Banana (Saba) Chips Processing Cost and Return

### Description:

Banana chips are under-ripe bananas that are cut into slices, dipped in syrup solution, dried under the sun or by artificial means, fried and eaten as snack food or dessert. These can be sold both in the local and export markets.



### Estimated Investment Costs: (Php)

A. Utensils/Equipments:		B. Ingredients	
Slicing knife	100.00	100 pcs under-ripe green bananas @ 3.50/pc	350.00
Chopping board	100.00	2 kgs. brown sugar @ 35.00/kg	70.00
Plastic bucket for soaking	50.00	1 bottle honey	150.00
Plastic sieve for draining	30.00	50 pcs calamansi/lemon @0.50/pc	25.00
Frying pan/wok	500.00	5 bottles cooking oil @ 15.00/bottle	75.00
Frying mesh basket	100.00	<i>Sub-Total</i>	<i>670.00</i>
Weighing scale	300.00	C. Packaging	
Bag sealer	300.00	50 pcs. Polyethylene bags @ 2.00/pc	100.00
5 pcs. Drying tray @ P80/pc.	400.00	D. Others	
<i>Sub-Total</i>	<i>1,880.00</i>	Cooking gas	550.00
<i>Depreciation cost</i>	<i>376.00</i>	Electricity	21.00
		Water	10.00
		Labor Cost	300.00
		Transportation Cost	100.00
		<i>Sub-Total</i>	<i>981.00</i>
<b>Total Investment Cost:</b>	<b>3,821.00</b>	<b>Total Operating Cost</b>	<b>2,027.00</b>
<i>Procedure:</i>			
1. Peel under-ripe green bananas and evenly slice crosswise into 5-8mm thick Saba.			
2. Immediately soak the sliced banana chips into citric acid solution (made by mixing 1 part lemon or calamansi juice with 2-3 parts water) for 3-5 minutes to prevent them from turning brown. <i>Note: Solution can be used twice.</i>			
3. Drain chips from the solution using plastic sieve.			
4. Dip the drain chips in syrup solution (mix 1 cup sugar with 3 cups of boiling water + 1 cup honey) For 3-5 minutes.			
5. Drain the chips from syrup solution and place them in drying tray.			
6. Dry chips under the sun for 2 days until texture becomes rubbery soft.			
7. Heat vegetable oil in frying pan to 180°C-200°C and dip the chips until golden brown.			
8. Drain the oil from the chips and allow to cool to room temperature.			
9. Place the chips in moisture-proof polyethylene bags, label, and seal the bags. Place in a cool place away from direct sunlight.			
10. Banana chips are now ready for market.			
Assumption: 100 pcs. Bananas of about 10 kgs can produce 5 kgs of fried banana chips, which yield 50 packs. Product Pricing (C+ 10% mark-up) = P2,230.00 Estimated Selling Price/pack = P44.60 ROI= 10% or P10.00/pack			
<i>Note: But if the under-ripe green bananas came from the farm (P1.00/pc x 100 = P100.00, ROI = 25.49% or P25.49/pack as profit.</i>			
<i>Source: dti.gov.ph updated to 2012</i>			



## Estimated Banana (Saba) Wine Making Cost and Return

### Description:

Banana wine is a liquor made from banana fruit. It can be made dry or sweet depending upon the recipe and can be blended with other wines to add body and flavours.

### Estimated Investment Costs: (Php)

#### A. Utensils/Equipments:

Stove with tank	3,500.00
Double boiler	900.00
Colander, 2pcs. @180	360.00
Mixing bowl	360.00
Weighing Scale	500.00
Measuring Cups	90.00
Measuring spoons	35.00
Earthen jars (8 gal, 2 pcs @ 400/pc	800.00
Knife, 2 pcs @ 70/pc	140.00
Casseroles, 2pcs (big) @ 220/pc	440.00
Cheese cloth, 2 yrds, @20/yard	40.00

*Sub-Total* 7,165.00

#### B. Ingredients

100 pcs ripe bananas @ 1/pc	100.00
4 kgs brown sugar @ 35.00/kg	140.00
1 small can yeast	35.00
Mother liquor, 4 L @30/L	120.00
Eggs, 30 pcs @5/pc	150.00
Bottles, 3 cases @400/case	1,200.00
Plastic Seal, P25/100 pcs	25.00

*Sub-Total* 1,770.00



#### Procedure:

1. Peel ripe bananas and slice thinly.
2. Measure. For every 1 part of sliced banana, add 1 1/2 parts of water.
3. Boil for 30 minutes or longer, depending upon the quantity of the pulp.
4. Strain.
5. Add sugar to the extract (1 part sugar to every 3 parts of banana extract).
6. Boil mixture while stirring constantly to dissolve the sugar. Sugar content should be 22-24°C in temperature.
7. Allow to cool
8. Place in a clean glass container.
9. Inoculate with yeast (1tbsp of yeast to every 40 liters of boiled sweetened juice).
10. Plug mouth of glass container with a clean piece of paper to protect from dust.
11. Ferment for a month.
12. Siphon out the clear fermented liquid.
13. Filter and transfer to a sterilized oak barrel for aging.
14. Cover hole with a wooden plug and seal with melted paraffin.
15. Age for 2 years or longer.
16. Clarify the wine by heating the aged wine in steam bath or double boiler to a temperature of 55-60°C. While heating the wine, add well-beaten egg whites (8 egg whites to every 30 liters of wine).
17. Stir for 15-10 minutes to maintain the temperature.
18. Cool
19. Filter the wine and bottle by siphoning into clear and sterilized bottles.

#### Cost and Price per 1 bottle of wine:

##### Direct Cost

Ripe Banans	100 pcs @ 1/pc	100
Brown sugar, 4 kgs	@35/kg	140
Yeast, 1 small can		35
Mother Liquor, 4 L	@30/L	120
Eggs, 30 pcs	@5/pc	150
Bottles, 3 cases	@400/c	1,200
Plastic Seal,	P25/100 pcs	25
Labor		21.22

**Total Direct Cost** 1,791.22

##### Indirect Cost

Water (P220 consumption/36 bottles/22 days	0.28
Electricity consumption (P750/36 bottles/22 days	0.95
Contingency cost (10% of direct cost	
-P1,791.22 x 10%)	4.98

**Total Indirect Cost** 6.21

##### Production Cost

Total Direct Cost + Total Indirect Cost  
P1,791.22/36 = 49.76 + 6.21 = 55.97/bottle

##### Product Pricing

Production Cost/bottle -	55.97
Add 20% mark-up	11.19
Selling Price/bottle	67.16
<b>Market Price/piece</b>	<b>P100-P150</b>

Source: dti.gov.ph, 2011



## Estimated Micro-scale Strawberry Jam and Strawberry Wine Production (1-2 year operation)

### Description:

Strawberry jam is composed of strawberry, white sugar, acid (lemon juice, lime juice or citric acid or a combination of acids) and pectin. Strawberry wine contains fresh strawberry extract, sugar (range of 10°Brix to 15°Brix) and other sweeteners, alcohol (range of 7% to 14%) water and may contain flavors.

### Estimated Investment Costs: (Php) 823,071.39

#### Gross Income:

Strawberry jam (300 gms)	92,160.00
Strawberry jam (500 gms)	331,200.00
Strawberry wine (700 ml)	423,966.12
<i>Total</i>	<i>847,326.12</i>



Fixed Capital Investment	74,050.00
Operating & Maintenance Cost	
Materials & Inputs	438,261.39
Labor Costs	45,800.00
Other Operating Costs	
Overhead Costs	18,640.00
Rental Fees	6,000.00
Store Outlet-Electricity Expense	4,320.00
Delivery Expense	6,000.00
Business permits (DTI, BIR, etc.)	10,000.00
BFAD Accreditation & Licensing)	20,000.00
Total Operating Costs	549,021.39
Total Processing Costs	623,071.39
(Contingency to cover negative income)	200,000.00
<b>Total Gross Costs</b>	<b>823,071.39</b>

Net Income 323,304.73  
Return On Investment (ROI %) = 39.28

\*\* produced on the 2<sup>nd</sup> year, Income from strawberry jams reached only Php 423,360 on the 1<sup>st</sup> year giving a negative income of Php 199,711.39. However, on 2<sup>nd</sup> year Net Income reached Php323,304.73.

Source: Benguet State University, Philippines, 2009

### Procedures:

#### Strawberry jam

1. Remove calyx from freshly gathered strawberries.
2. Wash strawberries in clean water. Drain.
3. Weigh berries. For every kilogram of berries, add a kilogram of white sugar and 5 gms. citric acid.
4. Cook until thick in consistency. End point can be determined by pouring a small amount of syrup in a cup of cold water. If a soft ball forms, jam is cooked.
5. Remove scum and pack immediately in a sterilized jar.
6. Seal completely, cool, label and store.

#### Strawberry wine:

1. Select ripe strawberries. Sort out rotten berries, clean. Wash and weigh.
2. Add water three times the weight of strawberries then boil for 20 minutes or until very soft.
3. Strain to obtain the strawberry extract. Add 1.2 kg of sugar to every 3.5 kg of extract, then boil for another 3 minutes.
4. Pour in fermenting pail. Cover partially and let cool. Add 1 tsp. of yeast to every 3.5 kg must and ferment for 5-7 days.
5. Siphon to transfer in a narrow mouthed container (e.g. 5 gal water containers) leaving the sediments settled in the pail; apply airlock and ferment for 25 days.
6. Pasteurize for 10 minutes and pour back to the narrow mouthed container then seal.
7. Rack twice with at least one month interval.
8. Age for at least 5 months.
9. Pack in sterilized bottles, seal and label. Heat or chemical sterilization may be used provided that chemicals are used judiciously.



## Corned Beef Production



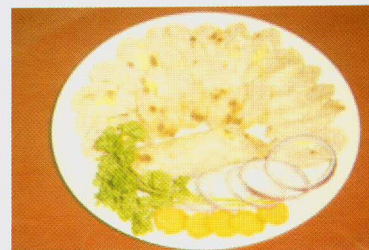
	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
100.00%	Beef	1.0000	280.00
B. Brine:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
2.00g	Phosphate	0.0020	140.00
250.00g	Potable water	0.2500	4.00
12.50g	Sugar, refined	0.0125	48.00
0.50g	Sodium erythorbate	0.0005	335.00
C. Seasonings:			
1.00g	Monosodium glutamate	0.0010	177.50
1.60g	Peppercorn	0.0016	580.00
2.00g	Garlic, fresh, chopped	0.0020	119.00
1.00g	Bay leaf	0.0010	700.00
5.30g	Corned beef seasoning	0.0053	160.00
1.00g	Oregano strands	0.0010	700.00
250.00g	Potable water	0.2500	4.00
Sub - Total (A to C)			285.18
D. Labor Cost (10% of A to C)			28.52
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			57.04
Total			370.73
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.00
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			444.87
<b>III. Net Profits</b>			
A. Total Sales			444.87
B. Total Production Inputs			370.73
C. Net Profit			74.14

### PROCESSING

<b>CUT</b>	fresh/chilled meat into 1 by ½ inch cubes
<b>PREPARE BRINE</b>	by mixing cold water (<+4°C) with other ingredients; start with phosphate, nitrite curing salt, sugar, and sodium erythorbate
<b>CURE</b>	by placing meat in a clean container and covering with brine; store at <+4°C for 1 day
<b>WASH</b>	cured meat once with tap water
<b>COOK</b>	meat with spices (oregano strands, bay leaf, and peppercorn wrapped in gauze) and seasonings either by the use of: <ol style="list-style-type: none"> <li>pressure cooker for 45 minutes to 1 hour at 15 lbs pressure; or</li> <li>an open fire (ordinary casserole) for 4-6 hours (slow cooking)</li> </ol>
<b>FLAKE/GRIND</b>	meat and remix broth (1 part of broth: 3 parts of meat)
<b>PACK</b>	in polyethylene (PE) or vacuum bag according to desired weight
<b>STORE</b>	in freezer (below -18°C)



## Embutido Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
80.00%	Pork lean, ground	0.8000	170.00
20.00%	Pork backfat	0.2000	85.00
B. Curing mix:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
0.50g	Sodium erythorbate	0.0005	335.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
125.00g	Cheese, grated	0.1250	225.00
60.00g	Sugar, refined	0.0600	48.00
32.00g	Pickle relish	0.0320	226.00
30.00g	Raisins	0.0300	275.00
28.00g	All-purpose flour	0.0280	93.75
24.00g	Vienna sausage	0.0240	164.25
16.00g	Carrots	0.0160	48.00
15.00g	Skimmed milk	0.0150	225.00
11.40g	Onion, fresh	0.0114	62.00
70.00g	Chorizo de bilbao	0.0700	555.00
2.50g	Black pepper, ground	0.0025	580.00
2.00g	Monosodium glutamate	0.0020	177.50
4pcs	Eggs		6.00
Sub - Total (A to C)			252.63
D. Labor Cost (10% of A to C)			25.26
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			50.53
Total			328.42
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.50 (6 rolls)
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			262.74 (43.79/roll)
<b>III. Net Profits</b>			
A. Total Sales			394.11
B. Total Production Inputs			328.42
C. Net Profit			65.69 (10.95/roll)

### PROCESSING

<b>CUT</b>	pork trimmings and backfat into small pieces
<b>GRIND</b>	pork trimmings and backfat using 5 mm plate
<b>MIX</b>	meat with additives and seasonings until tacky
<b>GREASE</b>	aluminum foil with butter or cooking oil
<b>WRAP</b>	by placing ¼ kg or 1 cup of the meat mixture into the aluminum foil, putting slices of hardboiled egg in the middle part, if desired, and twist both ends
<b>STEAM</b>	for 1 hour; allow to cool
<b>STORE</b>	in chiller (below 4°C) or freezer (below -18°C)



## Fresh Native Sausage Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
70.00%	Pork lean, ground	0.7000	170.00
30.00%	Pork backfat	0.3000	85.00
B. Curing mix:			
6.00g	Salt, refined	0.0060	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
40.00g	Sugar, refined	0.0400	48.00
34.00g	Vinegar	0.0340	23.75
24.00g	Anisado wine	0.0240	72.00
22.00g	Soy sauce	0.0220	35.00
22.00g	Garlic, fresh, chopped	0.0220	119.00
5.00g	Black pepper, ground	0.0050	580.00
2.00g	Monosodium glutamate	0.0020	177.50
Sub - Total (A to C)			156.41
D. Labor Cost (10% of A to C)			15.64
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			31.28
Total			203.34
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.30
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			187.70
<b>III. Net Profits</b>			
A. Total Sales			244.01
B. Total Production Inputs			203.34
C. Net Profit			40.67

### PROCESSING

<b>CUT</b>	fresh meats into small pieces
<b>GRIND</b>	fresh meats, 5 mm
<b>CUT</b>	backfat into cubes
<b>MIX</b>	ground meats, backfat, additives, and seasonings
<b>CURE</b>	at refrigerator temperature (4-10°C) for 1 day
<b>STUFF</b>	into natural hog casings (26-28 mm)
<b>PORTION</b>	by linking into desired length (4-6 inches)
<b>PACK</b>	in polyethylene (PE) bags
<b>STORE</b>	in freezer (below -18°C)



## Hamburger Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP	
<b>I. Production Inputs</b>				
A. Raw materials:				
45.00%	Pork lean, ground	0.4500	170.00	76.50
45.00%	Beef lean, ground	0.4500	280.00	126.00
10.00%	Pork backfat	0.1000	85.00	8.50
B. Curing mix:				
12.00g	Salt, refined	0.0120	15.00	0.18
3.00g	Phosphate	0.0030	140.00	0.42
62.50g	Potable water	0.0625	4.00	0.25
C. Seasonings:				
10.00g	Sugar, refined	0.0100	48.00	0.48
1.00g	Celery powder	0.0010	285.00	0.29
130.00g	Onion, fresh	0.1300	62.00	8.06
11.00g	Garlic, fresh, chopped	0.0110	119.00	1.31
5.00g	Black pepper, ground	0.0050	580.00	2.90
28.00g	All-purpose flour	0.0280	93.75	2.63
10.00g	Skimmed milk	0.0100	225.00	2.25
1.50g	Monosodium glutamate	0.0015	177.50	0.27
2pcs	Eggs		6.00	12.00
Sub - Total (A to C)			242.03	
D. Labor Cost (10% of A to C)			24.20	
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			48.41	
Total			314.63	
<b>II. Production Outputs</b>				
A. Yield of Finished Product (kg)			1.50	
B. Mark up or Profit Margin			0.20	
C. Retail cost (PHP)			251.71	
<b>III. Net Profits</b>				
A. Total Sales			377.56	
B. Total Production Inputs			314.63	
C. Net Profit			62.93	

### PROCESSING

<b>CUT</b>	lean meat and pork backfat into small pieces
<b>GRIND</b>	pork backfat and lean meat in 5 mm plate
<b>MIX</b>	lean meat, backfat, additives, and seasoning until tacky
<b>FORM</b>	into patties (50 g per patty or as desired) in paperlyne (plastic wrap)
<b>PACK</b>	in polyethylene (PE) bag
<b>STORE</b>	in freezer (below -18°C)



## Siomai Production

	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
80.00%	Pork lean, ground	0.8000	170.00
20.00%	Pork backfat	0.2000	85.00
B. Curing mix:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
0.50g	Sodium erythorbate	0.0005	335.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
7.00g	Shrimp powder	0.0070	600.00
48.00g	Garlic, fresh	0.0480	119.00
2.50g	Black pepper, ground	0.0025	580.00
50.00g	Cheese, grated	0.0500	225.00
1.50g	Monosodium glutamate	0.0015	177.50
96.00g	Carrots	0.0960	48.00
10.00g	Sesame oil	0.0100	795.00
2pcs	Eggs		6.00
Sub - Total (A to C)			213.51
D. Labor Cost (10% of A to C)			21.35
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			42.70
Total			277.56
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.50
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			222.05
<b>III. Net Profits</b>			
A. Total Sales			333.08
B. Total Production Inputs			277.56
C. Net Profit			55.52

### PROCESSING

<b>GRIND</b>	meat 3 mm
<b>MIX</b>	ground meat, additives and seasonings
<b>WRAP</b>	in molo wrapper (2 tsp or 10 g of meat mixture per molo wrapper)
<b>STEAM</b>	30 minutes (grease steamer before steaming)
<b>STORE</b>	below +4°C, shelf life < 4 days or at -18°C



## Skinless Longganisa Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
70.00%	Pork lean, ground	0.7000	170.00
30.00%	Pork backfat	0.3000	85.00
B. Curing mix:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
90.00g	Sugar, refined	0.0900	48.00
34.00g	Pineapple juice	0.0340	235.00
24.00g	Anisado wine	0.0240	72.00
22.00g	Garlic, fresh, chopped	0.0220	119.00
5.00g	Black pepper, ground	0.0050	580.00
2.00g	Monosodium glutamate	0.0020	177.50
Sub - Total (A to C)			165.32
D. Labor Cost (10% of A to C)			16.53
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			33.06
Total			214.91
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.30
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			198.38
<b>III. Net Profits</b>			
A. Total Sales			257.90
B. Total Production Inputs			214.91
C. Net Profit			42.98

### PROCESSING

<b>CUT</b>	pork trimmings and backfat into small pieces
<b>GRIND</b>	pork trimmings and backfat using 5 mm plate
<b>MIX</b>	ground meats, backfat, additives, and seasonings until tacky
<b>CURE</b>	at refrigerator temperature (4-10°C) for 1 day
<b>WRAP</b>	in paperlyne (plastic wrap) approx. 40 g/pc or 12 pcs/500 g pack
<b>PACK</b>	in polyethylene (PE) bags
<b>STORE</b>	in freezer (below -18°C)



## Slab Bacon Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP	
<b>I. Production Inputs</b>				
A. Raw materials:				
100.00%	Pork belly	10.0000	170.00	1,700.00
B. Pumping pickle:				
1250.00	Potable water	1.2500	4.00	5.00
180.00g	Salt, refined	0.1800	15.00	2.70
20.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0200	28.00	0.56
30.00g	Phosphate	0.0300	140.00	4.20
25.00g	Sugar, refined	0.0250	48.00	1.20
5.00g	Sodium erythorbate	0.0050	335.00	1.68
3.00g	Smoke flavor	0.0030	360.00	1.08
0.06g	Oil of anise	0.00006	1,480.00	0.09
0.08g	Oil of cloves	0.00008	2,360.00	0.19
0.12g	Maplein	0.0001	348.00	0.04
C. Dry cure:				
350.00g	Sugar, refined	0.3500	48.00	16.80
180.00g	Salt, refined	0.1800	15.00	2.70
20.00g	Phosphate	0.0200	140.00	2.80
Sub - Total (A to C)			1,739.03	
D. Labor Cost (10% of A to C)			173.90	
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			347.81	
Total			2,260.74	
<b>II. Production Outputs</b>				
A. Yield of Finished Product (kg)			10.00	
C. Mark up or Profit Margin			0.20	
D. Retail cost (PHP)			271.29	
<b>III. Net Profits</b>				
A. Total Sales			2,712.90	
B. Total Production Inputs			2,260.74	
C. Net Profit			452.16/10 = 45.22	

### PROCESSING

<b>TRIM</b>	meat by removing all bones; shape muscle
<b>CHILL</b>	meat at <+4°C
<b>PREPARE BRINE</b>	by mixing cold water (<+4°C) with other ingredients; start with phosphate, nitrite curing salt, refined salt, sugar, sodium erythorbate, smoke flavor, and oils
<b>INJECT</b>	prepared brine solution (10% of weight of meat), using a brine pump
<b>APPLY</b>	dry cure mixture to meat, fat side first
<b>CURE</b>	at refrigerator temperature (4-10°C) for 1 day
<b>WASH</b>	cured meat once with tap water and place in freezer
<b>SLICE</b>	frozen cured meat into thin slices
<b>PACK</b>	in polyethylene (PE) or vacuum bag according to desired weight
<b>STORE</b>	in freezer (below -18°C)



## Smoked Longganisa Production

	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
80.00%	Pork lean, ground	0.8000	170.00
20.00%	Pork backfat	0.2000	85.00
B. Curing mix:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
90.00g	Sugar, refined	0.0900	48.00
44.00g	Anisado wine	0.0440	72.00
50.00g	Garlic, fresh, chopped	0.0500	119.00
5.00g	Black pepper, ground	0.0050	580.00
2.00g	Monosodium glutamate	0.0020	177.50
Sub - Total (A to C)			170.60
D. Labor Cost (10% of A to C)			17.06
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			34.12
Total			221.78
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.30
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			204.72
<b>III. Net Profits</b>			
A. Total Sales			266.14
B. Total Production Inputs			221.78
C. Net Profit			44.36

### PROCESSING

<b>CUT</b>	pork trimmings and backfat into small pieces
<b>GRIND</b>	pork trimmings and backfat using 5 mm plate
<b>MIX</b>	ground meats, backfat, additives, and seasonings until tacky
<b>CURE</b>	at refrigerator temperature (4-10°C) for 1 day
<b>STUFF</b>	into natural sheep casings (22-24 mm) or natural pork casings (26-28 mm)
<b>PORTION</b>	by linking into desired length (4-6 inches)
<b>DRY/SMOKE</b>	by drying for 1-2 hr at 45-50°C; smoking for 30-45 min at 70°C
<b>PACK</b>	in polyethylene (PE) bags according to desired weight
<b>STORE</b>	in freezer (below -18°C)



## Tapang Taal Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
100.00%	Beef	1.0000	280.00
B. Curing mix:			
6.00g	Salt, refined	0.0060	15.00
3.00g	Phosphate	0.0030	140.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
60.00g	Sugar, refined	0.0600	48.00
60.00g	Soy sauce	0.0600	35.00
60.00g	Vinegar	0.0600	23.75
24.00g	Anisado wine	0.0240	72.00
22.00g	Garlic, fresh, chopped	0.0220	119.00
5.00g	Black pepper, ground	0.0050	580.00
2.00g	Monosodium glutamate	0.0020	177.50
Sub - Total (A to C)			294.77
D. Labor Cost (10% of A to C)			29.48
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			58.95
Total			383.20
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.30
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			353.72
<b>III. Net Profits</b>			
A. Total Sales			459.84
B. Total Production Inputs			383.20
C. Net Profit			76.64

### PROCESSING

<b>CUT</b>	meat into ¼ inch thick slices
<b>MIX</b>	refined salt and phosphate to the sliced beef
<b>CURE</b>	at refrigerator temperature (4-10°C) for 1 day or at room temperature for 8-10 hours
<b>MIX</b>	again before packing
<b>PACK</b>	into desired weight
<b>STORE</b>	in freezer



## Tocino Production



	Amount (kg)	Cost/kg in PHP	Total Cost in PHP
<b>I. Production Inputs</b>			
A. Raw materials:			
100.00%	Pork (from shoulder or leg or any portion with fat)	1.0000	170.00
B. Curing mix:			
12.00g	Salt, refined	0.0120	15.00
2.00g	Nitrite curing salt (94.0 % salt, 6.0% nitrite)	0.0020	28.00
3.00g	Phosphate	0.0030	140.00
62.50g	Potable water	0.0625	4.00
C. Seasonings:			
90.00g	Sugar, refined	0.0900	48.00
34.00g	Pineapple juice	0.0340	235.00
18.00g	Anisado wine	0.0180	72.00
11.00g	Garlic, fresh, chopped	0.0110	119.00
2.00g	Monosodium glutamate	0.0020	177.50
Sub - Total (A to C)			186.18
D. Labor Cost (10% of A to C)			18.62
E. Fixed Cost (Indirect Cost, 20% of A to C) - administrative cost, contingency, packaging cost			37.24
Total			242.03
<b>II. Production Outputs</b>			
A. Yield of Finished Product (kg)			1.30
B. Mark up or Profit Margin			0.20
C. Retail cost (PHP)			223.41
<b>III. Net Profits</b>			
A. Total Sales			290.43
B. Total Production Inputs			242.03
C. Net Profit			48.40

### PROCESSING

- CUT** meat into ¼ inch thick slices
- MIX** meat with curing mix first, then seasonings
- CURE** at refrigerator temperature (4-10°C) for 1-2 days
- PACK** in polyethylene (PE) or vacuum bag according to desired weight
- STORE** in freezer (below -18°C)





## **THE AGRIBUSINESS AND MARKETING ASSISTANCE SERVICE (AMAS), DEPARTMENT OF AGRICULTURE (DA)**

AMAS serves as central body that coordinates and facilitates the efforts on marketing, investment and entrepreneurial development of all the DA units, bureaus and attached agencies and establish networking with other entities (i.e NGO, business sectors, LGUs, SCUs, government agencies, and financial institutions, among others).

It takes the lead in the promotion of agriculture and fisheries products and in the promotion of agribusiness investment potentials in the local and international arena. There are numbers of regular agribusiness and investment fairs being organized and participated by AMAS in collaboration with local and foreign partners.

For effective market assistance/linkage and useful information systems, the DA AMAS devotes resources on market intelligence work to assess evolving market trends and scan emerging demand for agricultural products in both the domestic and export markets. Likewise, to ensure sustainable and effective information systems, the AMAS and the Information Technology Center for Agriculture and Fisheries (ITCAF) work together and formed the Agriculture and Fisheries Market Information System (AFMIS) at the national and local levels.

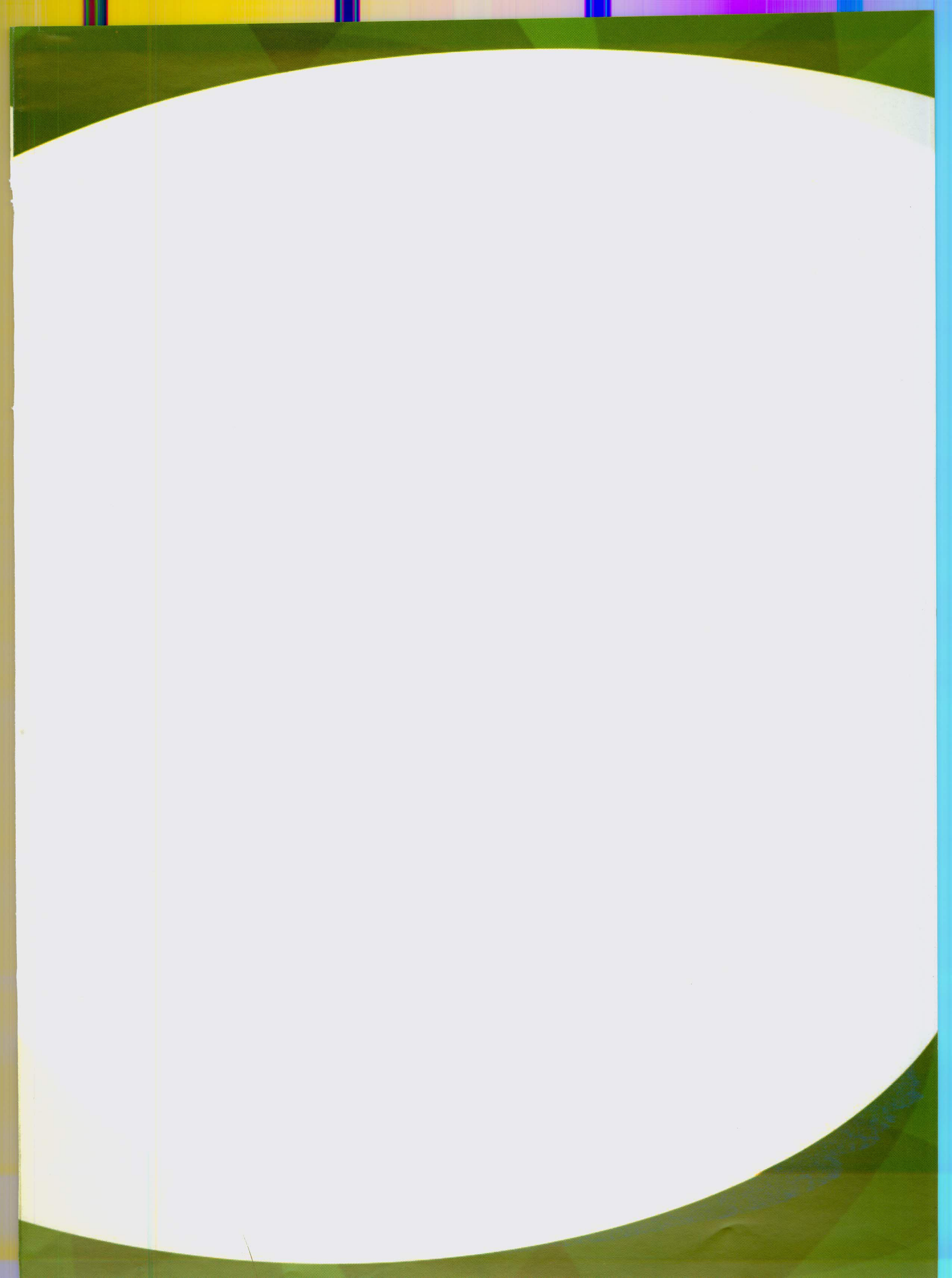
The country's agribusiness investment promotion and enterprise development assistance focuses on high-value value commodities with comparative advantage. The livelihood entrepreneurial activities include assistance and support for agribusiness entrepreneurs in Micro-SMEs. In strengthening the small farmers/fisher folk groups and for easy market access and support services the trading centers and food terminal systems are being established in strategic areas in partnership with private sector and local government units.

AMAS has fivefold programs: 1) market access and development; 2) industry support and development; 3) investment assistance and promotion; 4) enterprise development assistance; and, 5) market research and information.

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